

QUALITY & RELIABILITY ENGINEERING FIT and MTTF Calculation Report

PN Family Series	TSM60NE084PW, TSM60NE069PW & TSM60NE048PW
Part Description	600V N-Channel Power MOSFET
Package Type	TO-247

Test '	Varia	bles:

Stress Test	=	HTRB	
No. of failures	=	0	units
Sample Size	=	231	units
Test Duration	=	1000	hours
Total device hours	=	231000	hours
Accelerated Temp (Ta)	=	150	° C
Operating Temp (Tu)	=	55	° C
Activation Energy (Ea)	=	0.7	eV
Confidence Level	=	90	%
Boltzman's Constant (k)	=	8.617E-05	eV/°K

Calculations:

Chi squared value = 4.60517019 @ 90% Confidence Level

Failure Rate (@accelerated condition) $= \frac{\text{(Chi squared value)}}{2^*(\text{Sample Size})^*(\text{Test Duration})}$

= 9967.90 FIT

Acceleration Factor, AF = $e^{(Ea/k)(1/Tu - 1/Ta)}$

= 260.4108858

Results:

Failure Rate (@operating condition)	= (Failure Rate @accelerated condition) / (AF)
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= 38 FIT

Mean Time to Failure (MTTF) = 26124947.5 hours = 2982 years